

*Reconstituted cell-free protein synthesis kit*

# **PURE***frex*<sup>®</sup> **2.0** *mini*

**PF201-0.1-EX**

**Instruction Manual**

**Oct 2024**

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## Kit Information

### PUREfrex® 2.0 mini

#### Product information

Store the unopened kit at -80°C.

Product no.	Product name	Volume	Expiration date
PF201-0.1-EX	PUREfrex® 2.0 mini	For 100 µL reactions	See the attached document

#### Product contents

Reagent name	Volume (100 µL rxn)	Description	Storage temperature
Solution I	50 µL	Amino acids, NTPs, tRNAs, enzyme substrates, etc.	≤ -20°C
Solution II	5 µL	Proteins (dissolved in 30% glycerol solution)	≤ -20°C*
Solution III	10 µL	20 µM Ribosomes	-80°C*
DHFR DNA	10 µL	Template DNA containing gene encoding <i>E. coli</i> dihydrofolate reductase (DHFR) for positive control of protein synthesis (20 ng/µL)	≤ -20°C
T7PRO-SD primer	5 µL	Primer common to all proteins, including the essential T7 promoter and SD sequence in the 5'UTR of the template DNA (10 µM, <a href="#">See Table 1 for primer sequence</a> )	≤ -20°C
RNase-Free Water	500 µL	RNase-Free Water	≤ -20°C

\*For storage at -80°C: If storing the remaining Solution II and III at -80°C after use, store after quickly freezing with liquid nitrogen or dry ice/ethanol. Divide into aliquots as necessary to avoid repeated freeze-thaw cycles whenever possible.

## Caution about the use of the kit

PURE*frex*<sup>®</sup> is a kit for research purposes. Administration to human and other animals and use in the clinic, for diagnostic purposes, and other uses are prohibited. Do not use in foods or for domestic purposes. It contains no compound regulated under the relevant laws of Japan (Act on Confirmation of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the Management Thereof, Industrial Safety and Health Act, and Poisonous and Deleterious Substances Control Act).

PURE*frex*<sup>®</sup> is a registered trademark of GeneFrontier Corporation. For any commercial use of PURE*frex*<sup>®</sup>, please contact GeneFrontier in advance.

e-mail : [purefrex@genefrontier.com](mailto:purefrex@genefrontier.com)

## About PUREflex®

### What is PUREflex®?

PUREflex® is a product based on the PURE system technology that is a reconstituted cell-free protein synthesis system developed by a group led by Professor Takuya Ueda of the University of Tokyo (1). The kit mainly consists of 3 reagents. Solution I contains amino acids, NTPs, other small-molecule compounds and tRNAs. Solution II contains RNA polymerase, translation factors and other proteins. Finally, Solution III contains purified ribosomes. The purified components are mixed at a concentration to achieve the maximum protein synthesis activity. For the protein synthesis, DNA (or mRNA) encoding the protein of interest is added to the mixture of Solutions I, II, and III and then the reaction mixture is incubated. The preparation methods of the proteins, ribosomes, and tRNAs constituting the reagents of PUREflex® are improved over that of the original PURE system (1). The improved preparation method reduce contaminant substances unrelated to the protein synthesis. Lipopolysaccharides from *E. coli*, for example, are reduced to around 0.1 EU per microliter of the reaction mixture. Amounts of RNase, beta-galactosidase and other contaminating proteins are also reduced. All translation factors and other proteins contained in the reagents of PUREflex® do not contain any tag sequences. This enables the use of any tag sequence for purification and detection of the synthesized protein.

### About the PURE System

The PURE system is a reconstituted cell-free protein synthesis system developed by a group led by Professor Takuya Ueda of the University of Tokyo (1, 2). The system contains 3 initiation factors (IF1, IF2, IF3), 3 elongation factors (EF-Tu, EF-Ts, EF-G), 3 release factors (RF1, RF2, RF3), ribosome recycling factor, 20 aminoacyl-tRNA synthetases, and methionyl-tRNA formyltransferase, that involved in translation in *E. coli*, as well as T7 RNA polymerase and 4 enzyme proteins necessary for transcription and energy regeneration, respectively. These proteins are individually purified and then mixed with amino acids, NTPs, other small-molecule compounds, tRNAs and purified ribosomes. In the PURE system purified factors are only used rather than the cell extracts used in other cell-free protein synthesis systems. This means it is almost free of proteins unrelated to the protein synthesis and allows its composition to be freely adjusted, which are the superior characteristics of the PURE system.

#### References:

1. Shimizu Y. *et al.* (2001) *Nat. Biotechnol.*, vol. 19, p. 751.
2. Shimizu Y. *et al.* (2005) *Methods*, vol. 36, p. 299.

## Experiment workflow

General procedures for using PURE $frex^{\text{®}}$  to synthesize functional proteins are shown in Figure 1.

Start by preparing the template DNA suitable to the protein synthesis with PURE $frex^{\text{®}}$  and examine whether the protein of interest is synthesized. Redesign the nucleotide sequence of the template DNA if too little protein is synthesized. Add supplement such as molecular chaperones or changing the synthesis conditions if the solubility or activity of the synthesized protein is low or absent. The kit contains enough reagents for examining whether the target protein can be synthesized.

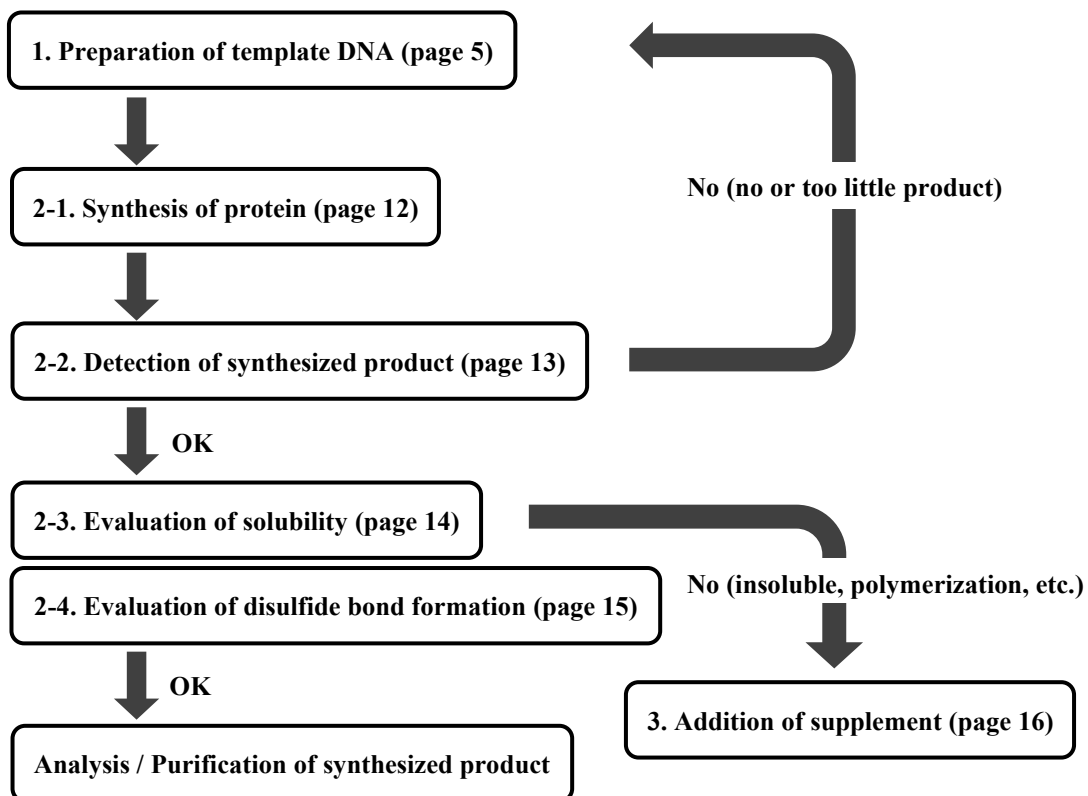


Figure 1. Workflow of protein synthesis with PURE $frex^{\text{®}}$



## 1. Preparation of the template DNA

Transcription and translation take place sequentially in the same reaction mixture after template DNA is added to the mixture by combining Solutions I, II, and III of the kit. Preparing the template DNA suited to the protein synthesis with PURE*flex*<sup>®</sup> is essential. Consider the following information when preparing the template DNA encoding the protein of interest to be synthesized with PURE*flex*<sup>®</sup>. **Please also use the support of DNA design for PURE*flex*<sup>®</sup> ([p. 11](#)).**

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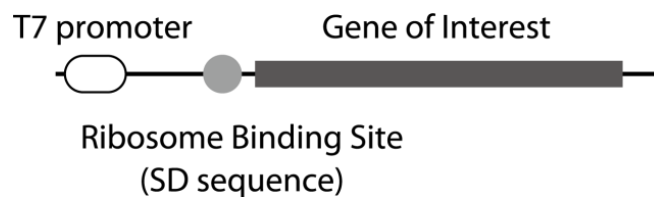
### About the template DNA for PURE*flex*<sup>®</sup>

Both circular and linear DNA (including PCR product and circular DNA digested with a restriction enzyme) can be used as the template DNA for PURE*flex*<sup>®</sup> in case it contains at least the sequence described in the following section. Alternatively, mRNA can be also used to synthesize protein with PURE*flex*<sup>®</sup>.

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#### About the upstream region of the gene encoding the protein of interest

The template DNA must contain T7 promoter sequence and ribosome binding site (SD sequence) upstream of the gene encoding the protein of interest (Figure 2).



**Figure 2. Construct of the template DNA**

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#### About stop codon of the gene encoding the protein of interest

All of 3 stop codons (TAA, ochre; TAG, amber; TGA, opal) can be used with PURE*flex*<sup>®</sup>, because it contains 2 release factors (translation termination factors) recognize all 3 stop codons.

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#### About the downstream region of the gene encoding the protein of interest

When using circular DNA, T7 terminator sequence to terminate transcription must be placed downstream of the gene encoding the protein of interest. When using linear DNA, add at least 10 nucleotides downstream from stop codon. See “Examples of primers used for 2-step PCR” (page 7) for an example of nucleotide sequence to add. T7 terminator sequence is not necessary when linear DNA is used.

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## Tips for dissolving the template DNA

EDTA contained in TE buffer may reduce the efficiency of protein synthesis because it chelates magnesium ion necessary for transcription and translation reaction. We recommend dissolving the template DNA in EDTA-free buffer or Milli-Q water. Since contaminating RNase digests RNA (transcription products and tRNAs) in the reaction mixture, we recommend using only nuclease-free water, reagents, and instruments and wearing gloves and a mask.

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## In case using PCR product as the template DNA

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### PCR product purity

If bands other than that of the desired product are detected in electrophoresis after PCR, modify the PCR condition to reduce byproducts. The purity of the PCR product affect the efficiency of protein synthesis because proteins can be also synthesized from PCR-byproducts.

If byproducts are unable to eliminate by changing the PCR conditions, excise the target band from the gel and purify the product. Excise the band from the gel without using ultraviolet light, which can damage DNA (i.e., impair transcription). Blue light may be used, but exposure time should be kept to a minimum.

---

### How much PCR product to add

The concentration of the template DNA added to the reaction mixture of PURE*frex*<sup>®</sup> is defined as the number of DNA molecules (molar concentration) and it is added at a final concentration around 2 nM. About 2 nM is approximately 0.5 to 3 ng per 1 kbp for 1  $\mu$ L of the reaction mixture.

Although unpurified PCR reaction mixture can be directly used with PURE*frex*<sup>®</sup>, do not add more than 10% (v/v) to the reaction mixture of PURE*frex*<sup>®</sup>. The efficiency of both transcription and translation reaction may decrease when the salt concentration is altered by carryover from the PCR mixture. If the concentration of the PCR product is low, prepare DNA solution with a sufficient concentration using a DNA purification kit instead of adding more unpurified PCR mixture to the reaction mixture of PURE*frex*<sup>®</sup>.

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## Overview of preparing the template DNA by 2-step PCR

Two-step PCR for preparing the template DNA is summarized in Figure 3. Use a high fidelity PCR enzyme (e.g., KOD (Toyobo), PrimeSTAR (TakaraBio), Pfu (Promega)) to prepare the template DNA. At the first step, use FOR primer and REV primer to amplify fragments containing a sequence from the ribosome binding site (RBS (SD sequence)) upstream of the gene encoding the protein of interest to a stop codon and at least 10 nucleotides. Adjust the PCR condition so that even minimal byproducts are produced at 1st PCR. At the second step, use T7PRO-SD primer and REV primer to amplify PCR fragments containing T7 promoter sequence.

FOR, REV, and T7PRO-SD primers are not included in the kit and should be purchased separately.

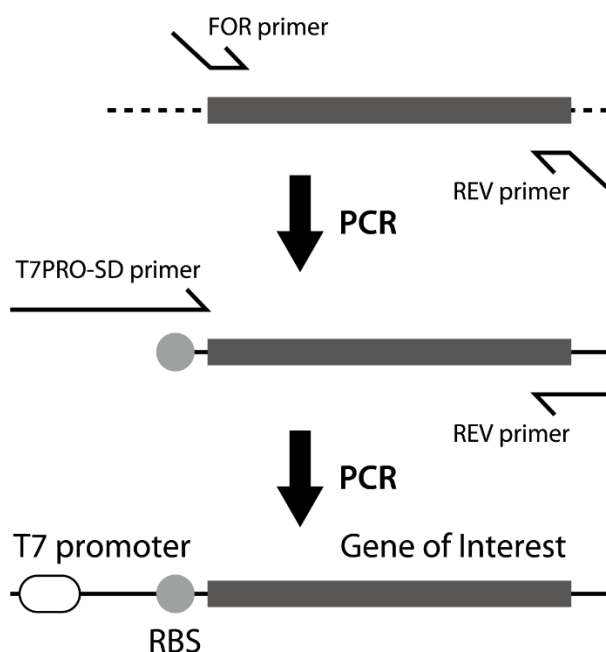


Figure 3. Overview of 2-step PCR

### Examples of primers used for 2-step PCR

Primer sequences used for 2-step PCR are shown in Table 1. Also refer to the following site:

[https://purefrefx.genefrontier.com/resources/tech\\_notes/sequence-of-dhfr-dna.html](https://purefrefx.genefrontier.com/resources/tech_notes/sequence-of-dhfr-dna.html)

Primer	Sequence
FOR primer	5' - <u>AAGGAGATATACCA</u> -ATG-N (10-20) -3' RBS
REV primer	5' - <u>GGATTAGTTATTCA</u> -TTA-N (10-20) -3' Any sequence of at least 10 nt
T7PRO-SD primer	5' - <u>GAAATTAATACGACTCACTATAGG</u> GAGACCACAACGGTTTCCT T7 promoter CTAGAAATAATTTGTTTAACTTTAAGAAGGAGATATACCA-3' RBS

Table 1. Primer sequences

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## In case using plasmid DNA as the template DNA

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### Usable vectors

Vectors that contain T7 promoter, SD sequence, and T7 terminator can be used such as pET vectors (Merck) and pQE vectors (Qiagen). The presence of the lac operator sequence may decrease the protein yield. We recommend using vectors without the lac operator sequence (e.g., pET17).

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### Plasmid DNA preparation

When preparing plasmid DNA, make sure that the activity of RNase used for purification is not contaminated in the final purified product. Using a filter-based purification kit such as QIAprep Spin Miniprep Kit (Qiagen) or Wizard Plus SV Minipreps DNA Purification System (Promega), for example, results in contamination of the final purified DNA solution by the RNase A contained in Lysis buffer. If adding this solution without further treatment to the PURE $_{flex}$ <sup>®</sup> reaction mixture as template DNA, transcription products and other RNA in the reaction mixture are digested, inhibiting protein synthesis. Therefore, treat with phenol/chloroform to denature RNase and then re-purify by ethanol precipitation to prepare a DNA solution free of RNase activity. Adding RNase inhibitor to the PURE $_{flex}$ <sup>®</sup> reaction mixture is also effective.

Plasmid DNA purified with Plasmid Mini Kit (Qiagen) has minimal contamination with RNase because the plasmid DNA eluted from resin is precipitated by adding isopropanol. Plasmid DNA purified with this kit are verified to use without any treatment.

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### How much plasmid DNA to add

The concentration of the template DNA added to the reaction mixture of PURE $_{flex}$ <sup>®</sup> is defined as the number of DNA molecules (molar concentration) and it is added at a final concentration around 2 nM. About 2 nM is approximately 0.5 to 3 ng per 1 kbp for 1  $\mu$ L of the reaction mixture. A 6 kbp plasmid DNA, for example, be added at  $(0.5-3) \times 6 = 3-18$  ng/ $\mu$ L, regardless of the length of the ORF.

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## In case using RNA as a template

In case using mRNA to synthesize the protein of interest, make sure that the mRNA contains SD sequence upstream of start codon. Add mRNA usually at a concentration of 0.1 to 1  $\mu$ M to the reaction mixture. Since the optimal concentration depend on the sequence and purity of the mRNA, we recommend examining the optimal concentration in reference to this concentration range.

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## Tips about the template DNA sequence

Certain nucleotide or amino acid sequence may reduce the yield of the protein of interest. In such cases, optimizing the sequence may improve the yield. Ribosomes, tRNAs, and translation factors in PURE $_{flex}$ <sup>®</sup> are derived from *E. coli*. Therefore, in principle, it is recommended to design the gene encoding the protein of interest with codons optimized for translation in *E. coli*. Consider the following points including the used codons when designing the template DNA sequence for PURE $_{flex}$ <sup>®</sup>.

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### Codon usage

Nucleotide sequences optimized for *E. coli* by available optimization tool may use single codon frequently used in *E. coli*. Only CTG codon, for example, may be used for leucine. The yield of the synthesized protein may reduce when using such DNA as a template DNA. If the codon usage is excessively imbalanced in the optimized sequence, reassign properly according to the codon usage in the *E. coli* genome.

The codon usage in the *E. coli* genome (W3110) is referred to the following web site:

<https://www.kazusa.or.jp/codon/cgi-bin/showcodon.cgi?species=316407>

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### AT content just after the start codon

Select codons to maximize AT content in the region immediately after the start codon (usually up to 6th codon) (Figure 4 on page 10). In this region, use AT-rich codons over codons frequently used in *E. coli*.

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### Secondary structure of mRNA around the start codon

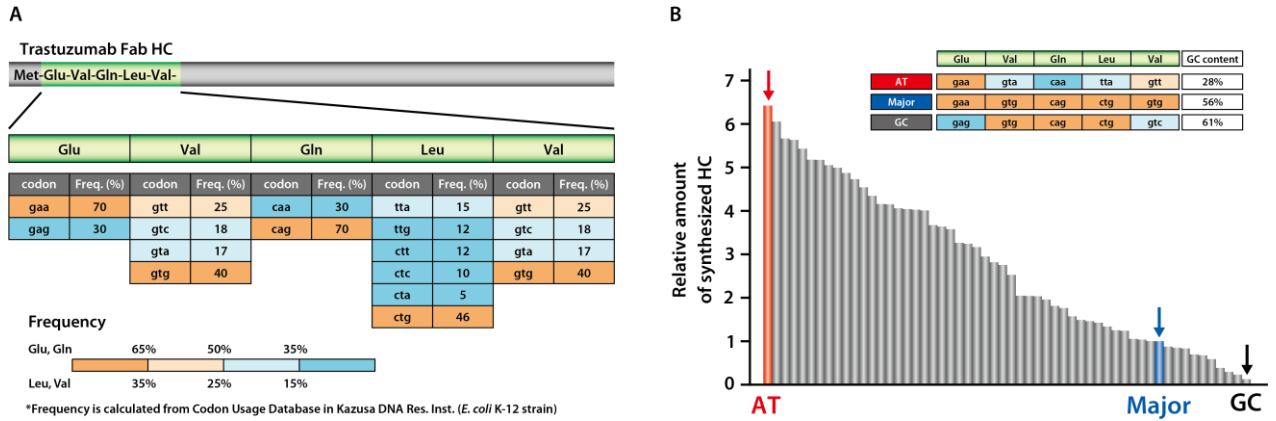
If mRNA can form a rigid secondary structure around the start codon, from SD sequence to the N-terminal of the ORF (about 6-10 codons), and SD sequence is hidden, binding of mRNA to ribosome is impaired and then the yield may be decreased. Substitute N-terminal codons with synonymous codons if a rigid secondary structure to form in this region is predicted.

Example of secondary structure prediction is illustrated in Figure 5 (page 10). In this example, RNAfold (<http://rna.tbi.univie.ac.at/cgi-bin/RNAWebSuite/RNAfold.cgi>) is used to analyze DHFR DNA included as the positive control in the kit. Since the region around the start codon does not form rigid secondary structure, the yield is not reduced.

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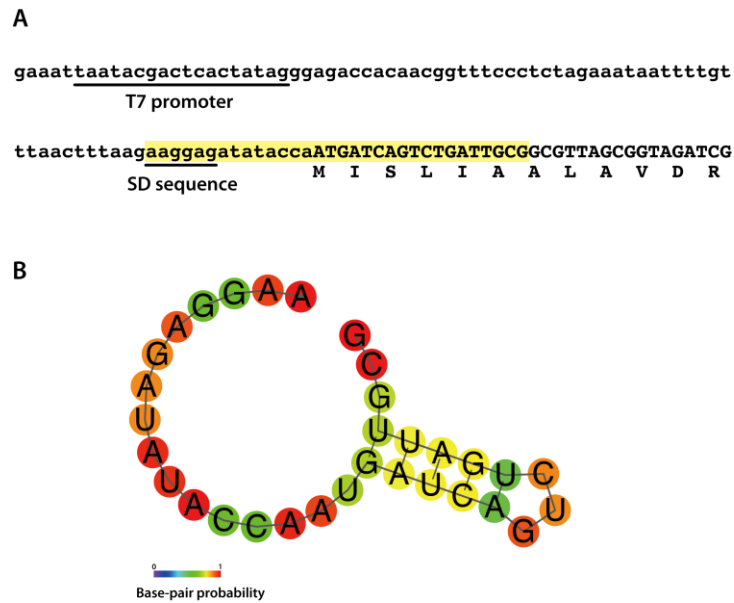
### Amino acid sequence at N-terminus

A low yield may occur if the second and third amino acids right after the first methionine are proline or glycine. Avoid using proline and glycine in this region if possible.



**Figure 4. Effects of codons near N-terminal region on protein yield**

- A. Codons of N-terminal region of heavy chain (HC) of trastuzumab (Herceptin)
- B. Comparison of yields from template DNA with different N-terminal codons



**Figure 5. Secondary structure prediction of the translation initiation region**

- A. Nucleotide sequence of 5'-terminal region of DHFR DNA. The region analyzed is highlighted in yellow.
- B. Secondary structure prediction by RNAfold

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### Sequence that cause frameshift

Nucleotide sequences that are likely to cause frameshift during elongation, such as X/XXY/YYZ, should be replaced with other codons. A nucleotide sequence of “A/AAA/AAA” for 2 consecutive lysine residues, for example, should be replaced with “A/AAG/AAA” to avoid frameshift.

Reference: Sharma V. *et al.* (2014) *Nucleic Acids Res.*, vol.42, p.7210.

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### Sequences containing consecutive proline residues

Proteins with consecutive proline residues may be produced at a low yield. A translation factor called EF-P is known to be involved in elongation at consecutive proline residues in *E. coli*, but the kit (PUREflex<sup>®</sup> 2.0) contains no EF-P and may therefore produce a lower-than-normal yield. EF-P is available as a supplement (#PFS052-0.5-EX).

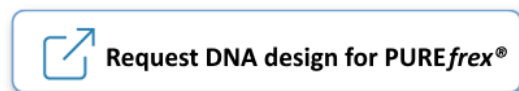
Examples of effect of EF-P on the increase of the yield are shown in the following poster.

[https://www.genefrontier.com/files/sites/2/p21\\_MBSJ2018.pdf](https://www.genefrontier.com/files/sites/2/p21_MBSJ2018.pdf)

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### Support of DNA design for PUREflex<sup>®</sup>

**<Consultation is free of charge!>** Send us the amino acid sequence of your target protein by the link below, and we will return a suitable DNA sequence based on our algorithm considering important points for protein expression using PUREflex<sup>®</sup>, such as codon optimization for whole ORF and N-terminus, UTRs, etc.



## 2. Synthesis of Protein using PUREfrex® 2.0 mini

Template DNA is added to the reaction mixture prepared by combining Solutions I, II, and III of the kit and then the reaction mixture is usually incubated for 2 to 6 hours at 37°C.

Contamination of RNase digests the transcription products, tRNA, and other RNA, inhibiting synthesis or substantially reducing the yield. Be sure to use RNase-free tubes and tips and work with gloves.

For the first protein synthesis, we recommend concurrently performing the reaction without template DNA (negative control) and the reaction with DHFR DNA included in the kit (positive control).

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### 2-1 Synthesis of protein

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#### What is needed

PUREfrex® 2.0 mini (GeneFrontier)

Template DNA

(containing gene encoding the protein of interest, and sequences necessary for transcription and translation)

Nuclease-free water

37°C heat block or water bath

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#### Protocol

**1. Warm Solution I at a temperature between room temperature and 37°C for approximately 1 minute to completely thaw (so that any turbidity is removed) and then place on ice.**

■ If the solution again becomes turbid after being placed on ice, keep at room temperature and use as soon as possible, storing the remaining reagent at a temperature less than -20°C.

**2. Thaw Solutions II and III on ice.**

**3. Vortex or tap the thawed Solutions I, II, and III to achieve uniform and then centrifuge to collect the contents at the bottom of the tubes.**

**4. Prepare the following reaction mixture to synthesize protein in 10 µL:**

Nuclease-free water	3.5-X µL	
Solution I	5 µL	
Solution II	0.5 µL	
Solution III	1 µL	
Template DNA	X µL	(0.5 to 3 ng/µL per 1 kbp)
Total	10 µL	

■ Adjust the amount of template DNA added according to the type and concentration of the DNA used.

See “1. Preparation of the template DNA ” (page 5) for more information.



- The volume of reaction mixture can be freely changed. Synthesis is possible with as little as several microliters.
5. **Synthesize the protein of interest by allowing the tube to incubate for 2 to 6 hours on a 37°C heat block or water bath.**
    - Gas-phase chambers (e.g., incubators) take time to warm the reaction mixture and produce a lower yield.
    - Adjust the temperature and incubation time of synthesis to best suit the protein synthesized.
  6. **Detect the synthesized protein with SDS-PAGE.**

---

## 2-2 Detection of the synthesized product

Apply the reaction mixture to SDS-PAGE to examine if the protein of interest is synthesized. Compare the lane of the reaction mixture containing the template DNA to the lane of the reaction mixture without template DNA and see if the band is present near the expected molecular weight of the synthesized protein. The maximum yield obtained by the kit is almost the yield of DHFR synthesized from DHFR DNA included in the kit. Redesign the template DNA sequence if the yield of the protein of interest is substantially lower than that of DHFR. Refer to “Tips about the template DNA sequence ” (page 9) when designing the template DNA sequence.

The following method can be used for the detection of the synthesized product with SDS-PAGE.

- Stain the gel with fluorescent dye instead of CBB and then detect the protein bands by fluorescent imager.
- Detect the product by western blotting using an antibody against the protein of interest. Alternatively, synthesize the target protein fused with tag sequence and detect with an antibody against the tag.
- Synthesize the protein in the presence of [<sup>35</sup>S] methionine and detect radioactive bands in the SDS-PAGE gel.
- Synthesize the protein in the presence of FluoroTect™ Green<sub>Lys</sub> (Promega) and detect fluorescent bands in the SDS-PAGE gel.

An example of stain with Coomassie Brilliant Blue (CBB) following SDS-PAGE to detect the product is shown as below. Change the reaction mixture volume and gel concentration for SDS-PAGE according to the molecular weight and yield of the protein of interest, the gel staining method, and other factors.

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### What is needed (in case of staining with CBB)

PUREflex® reaction mixture after reaction

3x Sample Buffer for SDS-PAGE (see Appendix for composition on page 18)

Water

95°C heat block or water bath

SDS-PAGE gel

Molecular weight marker

CBB stain

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## Protocol

**1. Add equal volume of water to the reaction mixture after protein synthesis.**

- Salt concentration of the reaction mixture is relatively high. Add 3x Sample Buffer after diluting with water or buffer because addition of 3x Sample Buffer to the undiluted reaction mixture and heating may cause a white precipitate to form.

**2. Add equal volume of 3x Sample Buffer to the diluted reaction mixture.**

**3. Heat for 5 minutes at 95°C.**

**4. Apply 3  $\mu$ L of the sample per lane and molecular weight marker to the SDS-PAGE gel and run electrophoresis.**

- This is equivalent to 1  $\mu$ L of reaction mixture per lane.
- A 10-20% gradient gel is recommended for analyses over a wide range of molecular weight.

**5. After electrophoresis, stain the gel with CBB and detect the band of the protein of interest.**

- The band of the positive control (DHFR) is around 18 kDa.

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## 2-3 Evaluation of solubility

Centrifuge the PURE $flex^{\text{®}}$  reaction mixture containing the synthesized protein to separate it into supernatant and pellet fractions. Evaluate the solubility of the synthesized product by detecting the product in the supernatant with SDS-PAGE.

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### What is needed

PURE $flex^{\text{®}}$  reaction mixture after reaction

High-speed refrigerated microcentrifuge

3x Sample Buffer for SDS-PAGE (see Appendix for composition on page 18)

Water

95°C heat block or water bath

SDS-PAGE gel

Molecular weight marker

---

### Protocol

**1. Add equal volume of water to the reaction mixture after protein synthesis.**

**2. Withdraw an aliquot from the diluted reaction mixture. → “Total”**

3. Centrifuge at 20,000 xg for 30 minutes at 4°C.
4. Withdraw an aliquot from the supernatant. → “Sup”
5. Analyze the Total and Sup samples with SDS-PAGE.

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## 2-4 Evaluation of disulfide bond formation

Evaluate disulfide bond formation by analyzing the synthesized protein with SDS-PAGE under non-reducing condition. Proteins with disulfide bonds may exhibit altered mobility on SDS-PAGE under non-reducing conditions. The product with disulfide bond may also be stuck in the sample well or detected as a smear band under non-reducing condition. Confirm that disulfide bonds are correctly formed by assaying the activity of the synthesized product.

---

### What is needed

PUREflex<sup>®</sup> reaction mixture after reaction

3x Sample Buffer for SDS-PAGE (see Appendix for composition on page 18 **without** reducing agent)

Water

95°C heat block or water bath

SDS-PAGE gel

Molecular weight marker

---

### Protocol

1. Add **equal volume** of water to the reaction mixture after protein synthesis.
2. Add **equal volume** of 3x Sample Buffer (**without reducing agent**) to the diluted reaction mixture.
3. Heat for 5 minutes at 95°C.
4. Perform SDS-PAGE and analyze the bands of the synthesized product.

## 3. Addition of supplement

If the protein of interest aggregates or contains disulfide bond, we recommend addition of molecular chaperones or additive to promote disulfide bond formation to PUREflex<sup>®</sup> reaction mixture. See “Related Products” (page 19) for information on related products.

## Troubleshooting

### The positive control (DHFR) is not synthesized.

- Incubate the PURE*frex*<sup>®</sup> reaction mixture by directly heating the reaction tube with heat block or water bath. Gas-phase chamber (e.g., incubator) takes time to warm the reaction mixture and the yield is reduced.
- Some of the components of the kit may lose their activity. Store the kit at a proper temperature to prevent loss of activity. Divide the reagents into aliquots to avoid the repeated freeze-thaw cycles whenever possible.

### The protein of interest is not synthesized.

---

#### The template DNA does not contain the minimum required sequences.

- Template DNA for PURE*frex*<sup>®</sup> must contain T7 promoter, ribosome binding site (SD sequence), start codon, and stop codon.

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#### Too much or little DNA is added to the reaction mixture.

- Regardless of plasmid DNA or PCR product, the template DNA should be added at a concentration of 0.5 to 3 ng per 1 kbp for 1  $\mu$ L of the reaction mixture. Adding too much may reduce the protein yield.
- The concentration of the template DNA added to the reaction mixture of PURE*frex*<sup>®</sup> is defined as the number of DNA molecules (molar concentration) and it is added at a final concentration around 2 nM. About 2 nM is approximately 0.5 to 3 ng per 1 kbp for 1  $\mu$ L of the reaction mixture. A 6 kbp plasmid DNA, for example, would be added at  $(0.5-3) \times 6 = 3-18$  ng/ $\mu$ L, regardless of the length of the ORF.

---

#### The method for preparing the template DNA is inappropriate.

- See the tips described in “1. Preparation of the template DNA ” (page 5).

---

#### The template DNA contains a difficult-to-translate sequence.

- Confirm that the template DNA does not contain the sequences described in “Tips about the template DNA sequence ” (page 9).

## The synthesized protein is insoluble.

### Add molecular chaperones when synthesizing the protein.

- PURE*frex*<sup>®</sup> contains no molecular chaperones. When the protein of interest is synthesized in the presence of molecular chaperones, it may become soluble. Additionally, better results may be obtained with PURE*frex*<sup>®</sup> 1.0, in which the yield of the product is lower than PURE*frex*<sup>®</sup> 2.0. See “Related Products” (page 31) about molecular chaperones and PURE*frex*<sup>®</sup> 1.0.

### Synthesize the protein at a lower translation speed.

- Proteins generally fold more slowly than they are translated. Reducing the translation speed by lowering the reaction temperature from 37°C to 30°C or 25°C may increase the proportion of the target protein that is soluble. This will reduce the yield, so be sure to select conditions to efficiently produce the soluble protein.

## The synthesized protein has no activity.

- The synthesized protein may be insoluble. Check its solubility.
- Factors required for proper activity (e.g., coenzymes, metal ions) may be missing. Since PURE*frex*<sup>®</sup> is a reconstituted system, it contains no small molecules not related to transcription and translation. Add the factors required for activity.
- If the protein of interest requires correct disulfide bond formation, synthesize it in the presence of an additive to promote this formation (e.g. GSSG, DsbC). In that case, use PURE*frex*<sup>®</sup> 2.1 in which reducing agent can be selected, because the efficiency of disulfide formation is affected by reducing agent.

## The reaction mixture becomes turbid when sample buffer for SDS-PAGE is added.

- The PURE*frex*<sup>®</sup> reaction mixture has a relatively high salt concentration and may become turbid when heated after sample buffer containing SDS is directly added. To avoid turbidity, dilute the reaction mixture with at least equal volume of water before adding sample buffer. If this does not resolve the turbidity issue, heat the reaction mixture at a lower temperature (e.g., 37°C) for a longer time (about 1 hour).

## Appendix

### DHFR DNA sequence information

The sequence is available in text format here:

[https://purefex.genefrontier.com/resources/tech\\_notes/sequence-of-dhfr-dna.html](https://purefex.genefrontier.com/resources/tech_notes/sequence-of-dhfr-dna.html)

### Compositions of SDS-PAGE sample buffer

3x Sample buffer (for 10 mL)

1 M Tris-HCl pH6.8	1.5 mL
Glycerol	3 mL
SDS	0.6 g
2-Mercaptoethanol	0.6 mL
Bromophenol Blue	As needed

(Bring to a volume of 10 mL with H<sub>2</sub>O)

### Publications

Publications on PURE*f*rex<sup>®</sup> and PURE system are available here:

<https://purefex.genefrontier.com/references.html>

## Related Products

### Kit for protein synthesis

Product no.	Product name	Volume
PF001-0.25-EX	PUREflex® 1.0	For 250 µL reactions
PF001-2ML-EX		For 2 mL reactions
PF001-10ML-EX		For 5x 2 mL reactions
PF001-50ML-EX		For 25x 2 mL reactions
PF201-0.25-EX	PUREflex® 2.0	For 250 µL reactions
PF201-2ML-EX		For 2 mL reactions
PF201-10ML-EX		For 5x 2 mL reactions
PF201-50ML-EX		For 25x 2 mL reactions
PF213-0.25-EX	PUREflex® 2.1	For 250 µL reactions
PF213-2ML-EX		For 2 mL reactions
PF213-10ML-EX		For 5x 2 mL reactions
PF213-50ML-EX		For 25x 2 mL reactions

### Supplement for protein synthesis

Product no.	Product name	Volume
PF003-0.5-EX	DnaK Mix	For 500 µL reactions
PF003-10ML-EX		For 5x 2 mL reactions
PF003-50ML-EX		For 25x 2 mL reactions
PF004-0.5-EX	GroE Mix	For 500 µL reactions
PF004-10ML-EX		For 5x 2 mL reactions
PF004-50ML-EX		For 25x 2 mL reactions
PF005-0.5-EX	DsbC Set	For 500 µL reactions
PF005-10ML-EX		For 5x 2 mL reactions
PF005-50ML-EX		For 25x 2 mL reactions
PF006-0.5-EX	PDI Set	For 500 µL reactions
PF006-10ML-EX		For 5x 2 mL reactions
PF006-50ML-EX		For 25x 2 mL reactions
PFS052-0.5-EX	EF-P	For 500 µL reactions
PFS052-10ML-EX		For 5x 2 mL reactions
PFS052-50ML-EX		For 25x 2 mL reactions

## Order support

International sales of GeneFrontier's products are carried out by Cosmo Bio USA.

Please contact here for requesting a quote and ordering information.

Cosmo Bio USA; <https://www.cosmobiouusa.com/>



## Technical support

Please contact us for a technical information about PURE*flex*<sup>®</sup>.

<https://pureflex.genefrontier.com/contact/>



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URL: [www.genefrontier.com](http://www.genefrontier.com)



*Reconstituted cell-free protein synthesis kit*

**PURE***frex*<sup>®</sup>

## **Examples of Protein Synthesis**

**Oct 2024**

## Examples of Protein Synthesis with PUREflex®

Examples of the synthesis of various proteins are also shown in the following web site:

<https://www.genefrontier.com/en/cases/pureflex/>

Posters presented by GeneFrontier at conferences can be downloaded below:

<https://pureflex.genefrontier.com/resources/posters/>

### 1. Synthesis of DHFR

In this section, the preparation of template DNA for DHFR (the positive control in the kit) by PCR and synthesis of DHFR with PUREflex® 2.0 are described.

---

#### What was used

DNA containing ORF of DHFR

Primer (DHFR-F, DHFR-R3, T7PRO-SD Primer)

Water

PCR reagents (e.g., KOD-Plus-Neo (Toyobo, Japan))

Thermal cycler

PCR product purification kit (e.g., NucleoSpin® Gel and PCR Clean-up (Macherey-Nagel))

6x Sample Buffer for agarose gel electrophoresis

Agarose gel (1%)

DNA size marker

UV gel imager

PUREflex® 2.0 (#PF201-0.25-EX)

Nuclease-free water

Heat block or water bath (37°C and 95°C)

3x Sample Buffer for SDS-PAGE (see Appendix for composition on page 30)

SDS-PAGE gel (10-20%)

Molecular weight marker

CBB stain

- PCR enzymes and DNA purification kits from other manufacturers can be used. Be sure, however, that PCR enzymes with high fidelity is used.

---

## DHFR gene and primer sequences

### DHFR gene

ATGATCAGTCTGATTGCGGCGTTAGCGGTAGATCGCGTTATCGGCATGGAAAACGCCATGCCGTGGAACCTGCCTGC  
CGATCTCGCCTGGTTTAAACGCAACACCTTAAATAAACCCGTGATTATGGGCCGCCATACCTGGGAATCAATCGGTC  
GTCCGTTGCCAGGACGCAAAAAATATTATCCTCAGCAGTCAACCGGGTACGGACGATCGCGTAACGTGGGTGAAGTCG  
GTGGATGAAGCCATCGCGGCGTGTGGTGACGTACCAGAAATCATGGTGATTGGCGGCGGTTCGCGTTTATGAACAGTT  
CTTGCCAAAAGCGCAAAAAGTGTATCTGACGCATATCGACGCAGAAGTGAAGGCGACACCCATTTCCCGGATTACG  
AGCCGGATGACTGGGAATCGGTATTCAGCGAATTCACAGATGCTGATGCGCAGAACTCTCACAGCTATTGCTTTGAG  
ATTCTGGAGCGGCGGTAA

### Primer

#### **FOR Primer (DHFR-F)**

AAGGAGATATACCAATGATCAGTCTGATTG

#### **REV Primer (DHFR-R3)**

GGATTAGTTATTCATTACCGCCGCTCCAGAAT

#### **T7PRO-SD Primer**

GAAATTAATACGACTCACTATAGGGAGACCACAACGGTTTTCCCTCTAGAAATAATTTTGTTTAACTTTAAGAAGGAG  
ATATACCA

---

## Preparation of template DNA by 2-step PCR

1. The DHFR gene DNA and primer were diluted to 1 ng/μL and 2 μM, respectively, with water.
2. The PCR reagents other than the enzymes were thawed at room temperature.
3. The PCR reaction mixture was prepared as follows:

water	3.5 μL
10x buffer	1.0 μL
2 mM dNTPs	1.0 μL
25 mM MgSO <sub>4</sub>	0.6 μL
2 μM FOR Primer (DHFR-F)	1.5 μL
2 μM REV Primer (DHFR-R3)	1.5 μL
DMSO	0.2 μL
Enzyme (KOD-Plus- Neo)	0.2 μL
1 ng/μL DHFR gene DNA	0.5 μL
Total	10.0 μL

**4. PCR was performed as below: (Step 1)**

94°C	2 min.		x 30 cycles
94°C	15 sec.		
58°C	30 sec.		
68°C	1 min.		
68°C	2 min.		
10°C			

**5. The PCR reaction mixture (1 µL) was analyzed with 1% agarose gel electrophoresis to confirm the presence of the amplification products.**

**6. The PCR products were purified with a PCR product purification kit (NucleoSpin® Gel and PCR Clean-up (Macherey-Nagel)). The bound DNA was eluted from the column with 20 µL of water.**

**7. The PCR product purified in step 6 (PCR-1 Product) was diluted 50-fold with water.**

**8. The PCR reaction mixture was prepared as follows:**

water	3.5 µL
10x buffer	1.0 µL
2 mM dNTPs	1.0 µL
25 mM MgSO <sub>4</sub>	0.6 µL
2 µM FOR Primer (T7PRO-SD)	1.5 µL
2 µM REV Primer (DHFR-R3)	1.5 µL
DMSO	0.2 µL
Enzyme (KOD-Plus- Neo)	0.2 µL
50-fold diluted PCR-1 product	0.5 µL
<hr/>	
Total	10.0 µL

**9. PCR was performed under the same condition used in step 4.**

**10. The PCR reaction mixture (1 µL) was analyzed with 1% agarose gel electrophoresis to confirm the presence of the amplification products.**

**11. The PCR products were purified with a PCR product purification kit (NucleoSpin® Gel and PCR Clean-up (Macherey-Nagel)). The bound DNA was eluted from the column with 20 µL of water.**

**12. Absorbance at 260 nm was measured and the concentration of the purified PCR product was calculated.**

**13. The resulting DNA solution was adjusted to a concentration of 20 ng/µL.**

---

## Result of 2-step PCR

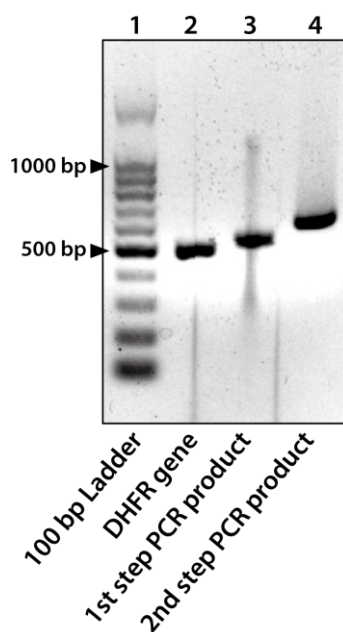


Figure 6. Preparation of the template DNA (DHFR DNA) by 2-step PCR

---

## Synthesis with PUREfrex<sup>®</sup> and detection of synthesized DHFR

1. Solution I was warmed at room temperature for about 1 minute to thaw completely.
2. Solutions II and III were thawed on ice.
3. The thawed Solutions I, II, and III were vortexed to achieve uniform and then centrifuged to collect the contents at the bottom of the tubes.
4. The reaction mixture was prepared as follows:

	(+) DNA	(-) DNA
Nuclease-free water	3.0 $\mu$ L	3.5 $\mu$ L
Solution I	5.0 $\mu$ L	5.0 $\mu$ L
Solution II	0.5 $\mu$ L	0.5 $\mu$ L
Solution III	1.0 $\mu$ L	1.0 $\mu$ L
DHFR DNA (20 ng/ $\mu$ L)	0.5 $\mu$ L	0 $\mu$ L
Total	10.0 $\mu$ L	10.0 $\mu$ L

5. The protein was synthesized by incubating the tubes for 2 hours on a 37°C heat block.
6. After incubation, 10 µL of water and 10 µL of 3x Sample Buffer were added to the reaction mixture.
7. The samples were heated for 5 minutes at 95°C.
8. Three µL (equivalent to 1 µL of the reaction mixture) of samples were applied to 10-20% gradient gel, and electrophoresis was performed.
9. After electrophoresis, the gel was stained with CBB to detect the synthesized product.

---

### Result of synthesis of DHFR

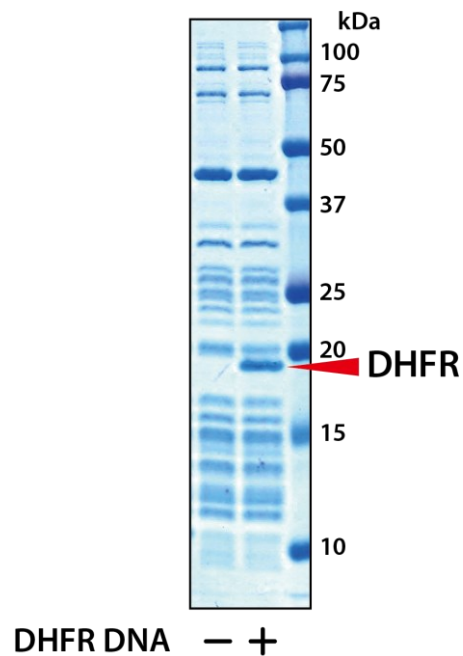


Figure 7. Synthesis of DHFR with PURE*flex*

## 2. Purification of His-tagged protein (DHFR-6xHis)

Since all of proteins involved in protein synthesis in PURE<sup>frex</sup><sup>®</sup> reaction mixture are free of His-tag, the protein of interest can be synthesized as His-tagged protein and purified with metal affinity resin. An example of purification of His-tagged DHFR with a nickel affinity resin is shown below.

---

### What was used

PURE<sup>frex</sup><sup>®</sup> 2.0 (#PF201-0.25-EX)

Template DNA (containing DHFR-6xHis gene)

Nuclease-free water

Heat block or water bath (37°C and 95°C)

Ni-Sepharose 6 FF (Cytiva)

Binding Buffer: 50 mM Tris-HCl pH 8, 500 mM NaCl, 20 mM imidazole, 20 mM Mg(OAc)<sub>2</sub>

Wash Buffer: 50 mM Tris-HCl pH 8, 500 mM NaCl, 20 mM imidazole

Elution Buffer: 50 mM Tris-HCl pH 8, 500 mM NaCl, 100 mM imidazole

High-speed refrigerated microcentrifuge

3x Sample Buffer for SDS-PAGE (see Appendix for composition on page 18)

SDS-PAGE gel (10-20%)

Molecular weight marker

CBB stain

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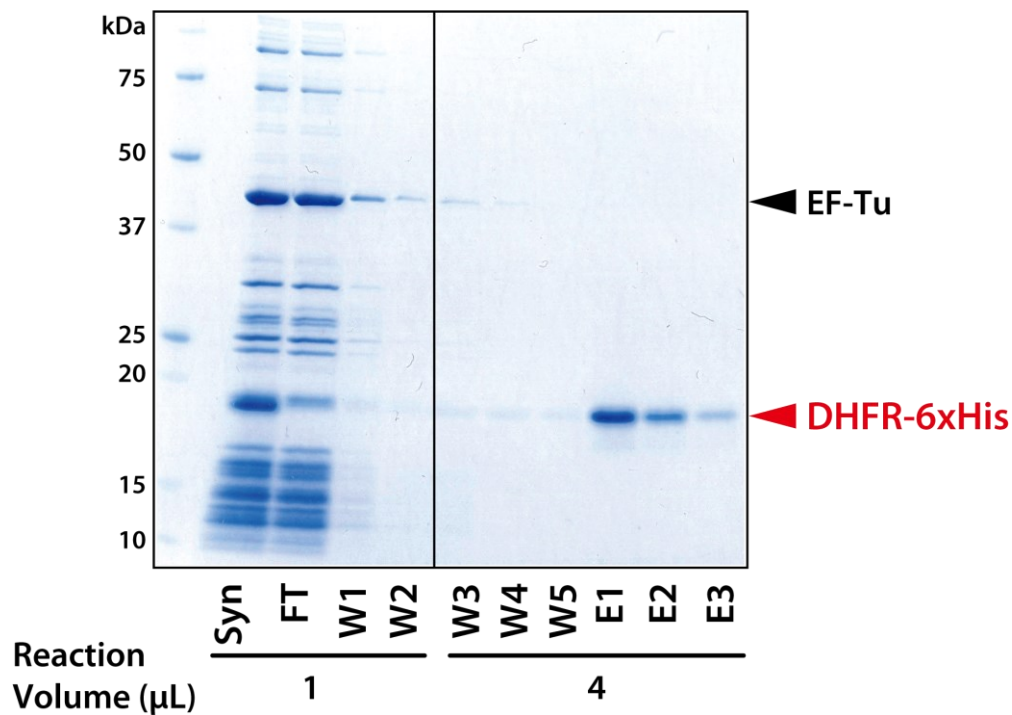
### Synthesis with PURE<sup>frex</sup><sup>®</sup> and purification of synthesized DHFR-6xHis

1. The reaction mixture was prepared as in “1. Synthesis of DHFR” (page 21) (volume: 25 µL).
2. The reaction mixture was incubated for 4 hours at 37°C.
3. Five µL was withdrawn from the reaction mixture. (→ “Syn” in Figure 8)
4. The remaining reaction mixture (20 µL) was diluted with 80 µL of Binding Buffer.
  - Diluting with buffer without magnesium ion may destabilize ribosomes, introducing ribosomal proteins into the eluted fraction. When purifying the synthesis product, dilute the reaction mixture with buffer containing magnesium ion.
5. Ten µL of Ni-Sepharose 6 FF equilibrated with Binding Buffer was added to the diluted reaction mixture, and the resulting mixture was incubated for 1 hour at 4°C.
  - His-tagged proteins synthesized with PURE<sup>frex</sup><sup>®</sup> tend to bind poorly to nickel affinity resin. Be sure to use more resin than recommended.

6. The suspension was centrifuged briefly (about 5 seconds) to pellet the resin. The supernatant was isolated. (→ FT in Figure 8)
7. The resin was washed twice with 50  $\mu$ L of Binding Buffer. (→ W1, W2 in Figure 8)
8. The resin was washed 3 times with 50  $\mu$ L of Wash Buffer. (→ W3, W4, W5 in Figure 8)
9. Fifty  $\mu$ L of Elution Buffer was added to the resin to elute bound DHFR-6xHis. (→ E1, E2, E3 in Figure 8)
10. SDS-PAGE was performed with 10-20% gradient gel.
11. After electrophoresis, the gel was stained with CBB to detect the synthesized product.

---

### Result of purification of DHFR-6xHis



**Figure 8. Simple purification of DHFR-6xHis synthesized with PUREflex<sup>®</sup>**

An equivalent of 1  $\mu$ L of the reaction mixture (Syn/FT/W1/W2) or 4  $\mu$ L of the reaction mixture (W3-5/E1-3) was applied to SDS-PAGE.



### 3. Detection of the synthesized product with FluoroTect™ Green<sub>Lys</sub> (DHFR)

FluoroTect™ Green<sub>Lys</sub> (Promega) is a reagent that introduce fluorescently (BODIPY®) labeled lysine at lysine residues in the protein of interest. After SDS-PAGE, the synthesis of the target protein can be easily confirmed by detecting the fluorescently labeled band using a fluorescent imager.

---

#### What was used

DHFR DNA (positive control included in the kit)

PURE<sub>flex</sub>® 2.0 (#PF201-0.25-EX)

Nuclease-free water

37°C heat block or water bath

FluoroTect™ Green<sub>Lys</sub> in vitro Translation Labeling System (Promega)

1 mg/mL RNase A

SDS-PAGE gel (10-20%)

3x Sample Buffer for SDS-PAGE (see Appendix for composition on page 18)

Molecular weight marker

Fluorescent gel imager (LAS)

Oriole™ stain (Bio-Rad)

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#### Protein Synthesis in the presence of FluoroTect™ Green<sub>Lys</sub>

1. The reaction mixture was prepared as in “1. Synthesis of DHFR” (page 21). At the end, 0.5 µL of FluoroTect™ Green<sub>Lys</sub> was added per 10 µL of the reaction mixture.
2. The reaction mixture was incubated for 1 hour at 37°C.
3. One µL of 1 mg/mL RNase A was added to the reaction mixture. The reaction mixture was additionally incubated for 15 minutes at 37°C to digest unreacted FluoroTect™ Green<sub>Lys</sub>.
4. Equal volume of water and 3x Sample Buffer was added to the reaction mixture, which was heated for 5 minutes at 95°C.
5. Three µL (equivalent to 1 µL of the reaction mixture) of each sample was applied to SDS-PAGE gel, and electrophoresis was performed.
6. After electrophoresis, the band of the fluorescently labeled DHFR protein was detected by fluorescent gel imager.
7. The gel was stained with Oriole™ to detect all proteins in the reaction mixture.

Result of synthesis in the presence of FluoroTect

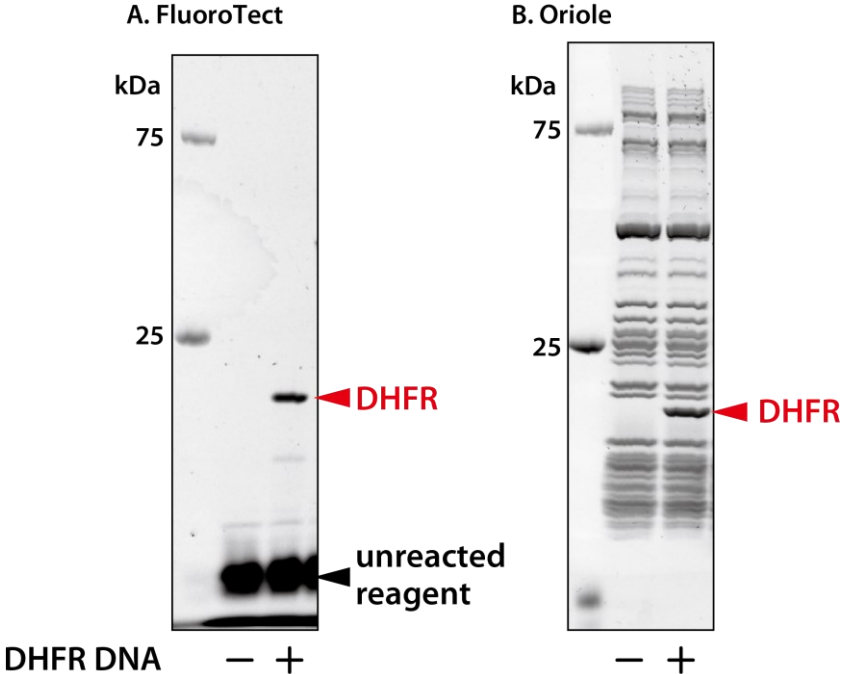


Figure 9. Synthesis of DHFR in the presence of FluoroTect™ GreenLys

- A. Detection of the fluorescence of FluoroTect™ GreenLys (derived from BODIPY®)
- B. Staining of all proteins in the reaction mixture with Oriole™

## 4. Synthesis in the presence of molecular chaperones (luciferase)

Many proteins require molecular chaperones to achieve their proper conformation after synthesis. Since PURE $frex^{\text{®}}$  contains no molecular chaperones, add molecular chaperones to the reaction mixtures if the synthesized protein aggregate. We provide DnaK Mix (#PF003-0.5-EX) and GroE Mix (#PF004-0.5-EX) as supplement for PURE $frex^{\text{®}}$ . DnaK Mix is a mixture containing *E. coli* Hsp70 DnaK, and DnaJ and GrpE which help the function of DnaK. GroE Mix is a mixture containing *E. coli* Hsp60 GroEL and the helper protein GroES. Other molecular chaperones can be also used. Select the appropriate molecular chaperones because they depends on the synthesized protein.

Example of protein synthesis in the presence of DnaK Mix is shown below. Luciferase is an aggregate-prone protein and is tend to lose activity at 37°C. When luciferase was synthesized in the presence of DnaK Mix, the activity was higher, indicating that addition of DnaK Mix had an effect on the activity of luciferase synthesized with PURE $frex^{\text{®}}$ .

---

### What was used

Template DNA (Luciferase DNA)

PURE $frex^{\text{®}}$  2.0 (#PF201-0.25-EX)

DnaK Mix (#PF003-0.5-EX)

Nuclease-free water

30°C heat block or water bath

Luciferase Assay System (Promega)

Luminometer

---

### Synthesis of luciferase in the presence of DnaK Mix and evaluation of its activity

#### 1. The reaction mixture was prepared as below.

	(-) DnaK Mix	(+) DnaK Mix
Nuclease-free water	3.0 $\mu$ L	2.5 $\mu$ L
Solution I	5.0 $\mu$ L	5.0 $\mu$ L
Solution II	0.5 $\mu$ L	0.5 $\mu$ L
Solution III	1.0 $\mu$ L	1.0 $\mu$ L
DnaK Mix	0 $\mu$ L	0.5 $\mu$ L
Luciferase DNA (40 ng/ $\mu$ L)	0.5 $\mu$ L	0.5 $\mu$ L
Total	10.0 $\mu$ L	10.0 $\mu$ L

#### 2. The reaction mixture was incubated for 4 hours on 30°C heat block.

#### 3. One $\mu$ L of the reaction mixture was diluted with 29 $\mu$ L of water.

4. One  $\mu\text{L}$  of the diluted reaction mixture was added to 20  $\mu\text{L}$  of Lumino-assay solution and mix by vortex.
5. Luminescence was measured by luminometer.

---

### Result of synthesis in the presence of DnaK Mix

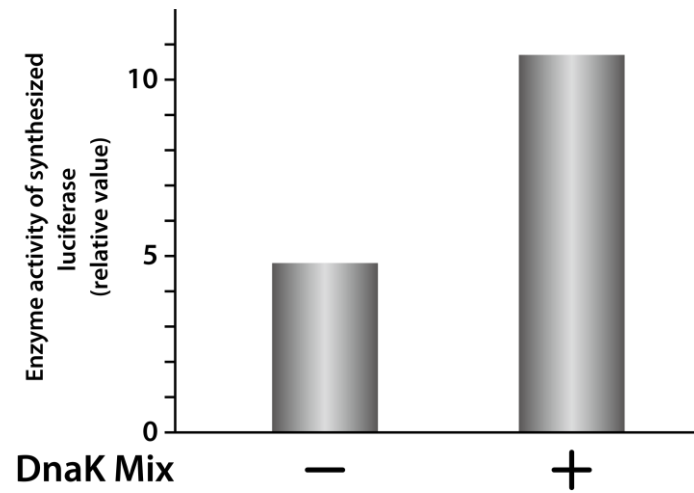


Figure 10. Effect of DnaK Mix on the activity of the synthesized luciferase

## 5. Synthesis of a protein with disulfide bonds (alkaline phosphatase)

PURE*flex*<sup>®</sup> 2.1 can select the appropriate reducing agent for disulfide bond formation. DTT and reduced glutathione (GSH) solution are included in PURE*flex*<sup>®</sup> 2.1 kit. To adjust the redox state of the reaction solution, adjust the ratio of reducing agent and oxidizing agent.

An example of the synthesis of *E. coli* alkaline phosphatase (AP) with PURE*flex*<sup>®</sup> 2.1 is shown as below. AP has 2 disulfide bonds required for its activity. When AP was synthesized in the presence of oxidized glutathione (GSSG), the synthesized product migrated in SDS-PAGE under non-reducing condition faster than reducing condition, allowing disulfide bond formation to be predicted. When GSH was used as a reducing agent, the migration rate was altered even when GSSG was not added. AP activity was detected when the migration rate of the synthesized product was altered in non-reducing SDS-PAGE. This indicates that AP with activity was synthesized.

---

### What was used

PURE*flex*<sup>®</sup> 2.1 (#PF213-0.25-EX)

DsbC Set (formerly DS supplement) (#PF005-0.5-EX)

Template DNA (AP DNA)

Nuclease-free water

Heat block or water bath (37°C and 95°C)

3x Sample Buffer for SDS-PAGE (see Appendix for composition on page 18 (with and without a reducing agent))

SDS-PAGE gel (10-20%)

Molecular weight marker

Oriole™ stain (Bio-Rad)

Fluorescent gel imager

Phosphatase Substrate Kit (Thermo Scientific)

96-well plate

Plate reader

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## Synthesis of AP

1. The reaction mixture was prepared with PUREfex<sup>®</sup> 2.1 as follows: All volumes are in microliters.

Sample no.	1	2	3	4	5	6
Nuclease-free water	2.5	1.5	1.5	2.5	1.5	1.5
Solution I	4.0	4.0	4.0	4.0	4.0	4.0
3 mM Cysteine	1.0	1.0	1.0	1.0	1.0	1.0
40 mM DTT	0.5	0.5	0.5	0	0	0
80 mM GSH	0	0	0	0.5	0.5	0.5
20 mM GSSG	0	1.0	0	0	1.0	0
40 mM GSSG	0	0	1.0	0	0	1
Solution II	0.5	0.5	0.5	0.5	0.5	0.5
Solution III	1.0	1.0	1.0	1.0	1.0	1.0
AP DNA (20 ng/ $\mu$ L)	0.5	0.5	0.5	0.5	0.5	0.5
Total	10.0	10.0	10.0	10.0	10.0	10.0

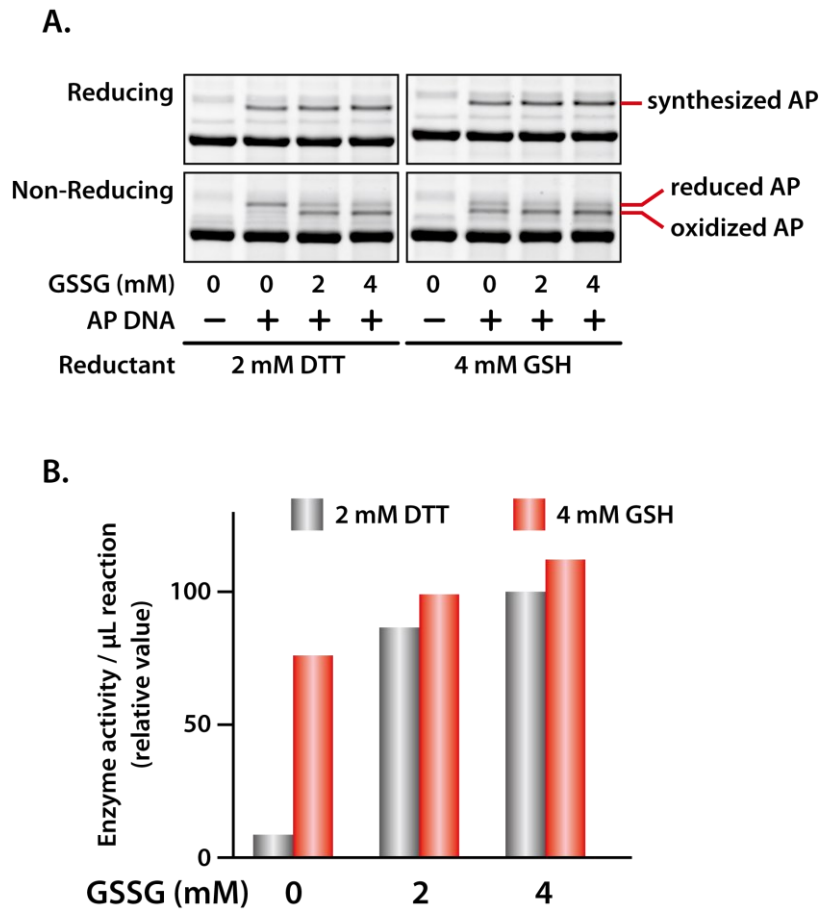
2. The reaction mixture was incubated for 4 hours on 37°C heat block.
3. Two  $\mu$ L of the reaction mixture was mixed with 10  $\mu$ L of water and 6  $\mu$ L of 3x Sample Buffer with reducing agent or without reducing agent.
4. The sample was heated for 5 minutes at 95°C.
5. 4.5  $\mu$ L (equivalent to 0.5  $\mu$ L of the reaction mixture) was applied to 10-20% gradient gel, and electrophoresis was performed.
6. After electrophoresis, the gel was stained with Oriole<sup>™</sup> to detect the synthesized product.

---

## Measurement of activity of synthesized AP

1. The reaction mixture containing the synthesized product was diluted 20-fold with water.
2. Assay solution containing PNPP was applied to a 96-well plate at 100  $\mu$ L per well. The plate was warmed at 37°C.
3. Two  $\mu$ L of the diluted reaction mixture was added to the assay solution in well.
4. The time course of absorbance change at 405 nm was measured at 37°C.
5. AP activity was calculated based on the slope of the absorbance change.

## Result of AP synthesis



**Figure 10. AP synthesis**

A. SDS-PAGE under reducing and non-reducing conditions

B. Relative activity of synthesized AP. The activity of AP synthesized in the presence of 2 mM DTT and 4 mM GSSG is set to 100.

## 6. Synthesis of Immunoglobulin (IgG, Trastuzumab)

Correct disulfide bond formation may require an enzyme with disulfide bond isomerizing activity (disulfide bond isomerase) in addition to adjusting the ratio of reducing and oxidizing agents. If the protein of interest requires disulfide bond isomerizing activity, synthesize it with addition of DsbC Set (formerly DS supplement) (#PF005-0.5-EX) or PDI Set (#PF006-0.5-EX). DsbC Set includes oxidized glutathione (GSSG) and *E. coli* disulfide isomerase DsbC. PDI Set includes GSSG, human protein disulfide isomerase (PDI) and human ER oxidoreductin-1 (Ero1alpha).

An example of the synthesis of aglycosylated IgG with PURE*flex*<sup>®</sup> 2.1 is shown as below. IgG is a large, complex, Y-shaped heterotetrameric protein consisting of two identical heavy chains (HC) and two identical light chains (LC). The number of disulfide bonds varies by subclass, with IgG<sub>1</sub> requiring 16 disulfide bonds (intermolecular: 4) for its assembly and activity. The following factors and reaction conditions are needed for IgG synthesis with PURE*flex*<sup>®</sup>: 1) inclusion of the disulfide bond isomerase DsbC or PDI, 2) adjustment of the GSH/GSSG ratio, 3) inclusion of the molecular chaperone DnaK and its cofactors, and 4) use of an extended incubation time (28 h). Synthesis temperature and template DNA ratio (HC:LC) need to be optimized for the desired IgG. We recommend 30°C and HC DNA:LC DNA=1:1 as universal condition for first-time IgG synthesis.

Reference: Murakami S. et al. (2019) Sci Rep., vol 9, p. 671 (<https://www.nature.com/articles/s41598-018-36691-8>)

---

### What was used

PURE*flex*<sup>®</sup> 2.1(#PF213-0.25-EX)

DnaK Mix (#PF003-0.5-EX)

DsbC Set (formerly DS supplement) (#PF005-0.5-EX)

PDI Set (#PF006-0.5-EX)

Mixed template DNA (Trastuzumab DNA, 100 nM, molar ratio of HC DNA:LC DNA= 4:1)

Nuclease-free water

Heat block or water bath (37°C and 95°C)

3x Sample Buffer for SDS-PAGE (see Appendix for composition on page 18 (without a reducing agent))

SDS-PAGE gel (10%)

Molecular weight marker

Oriole™ stain (Bio-Rad)

Fluorescent gel imager



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## Synthesis of IgG

1. The reaction mixture was prepared with PUREflex<sup>®</sup> 2.1 as follows: All volumes are in microliters.

Sample no.	1	2	3	4	5	6	7	8
Nuclease-free water	4.0	3.0	3.0	2.0	3.0	2.0	2.0	2.0
Solution I	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0
10 mM Cysteine	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
80 mM GSH	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
60 mM GSSG	<b>0</b>	<b>1.0</b>	<b>0</b>	<b>1.0</b>	<b>0</b>	<b>1.0</b>	<b>0</b>	<b>0</b>
Solution II	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Solution III	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
DnaK Mix	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
200 $\mu$ M DsbC	<b>0</b>	<b>0</b>	<b>1.0</b>	<b>1.0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>
200 $\mu$ M PDI	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>1.0</b>	<b>1.0</b>	<b>1.0</b>	<b>1.0</b>
2.5 $\mu$ M Ero1 $\alpha$	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>1.0</b>	<b>0</b>
5 $\mu$ M Ero1 $\alpha$	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>1.0</b>
Template DNA (100 nM)	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Total	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0

2. The reaction mixture was incubated for 28 hours on 37°C heat block.

3. Two  $\mu$ L of the reaction mixture was mixed with 10  $\mu$ L of water and 6  $\mu$ L of 3x Sample Buffer without reducing agent.

4. The sample was heated for 5 minutes at 95°C.

5. 4.5  $\mu$ L (equivalent to 0.5  $\mu$ L of the reaction mixture) was applied to 10% gel, and electrophoresis was performed.

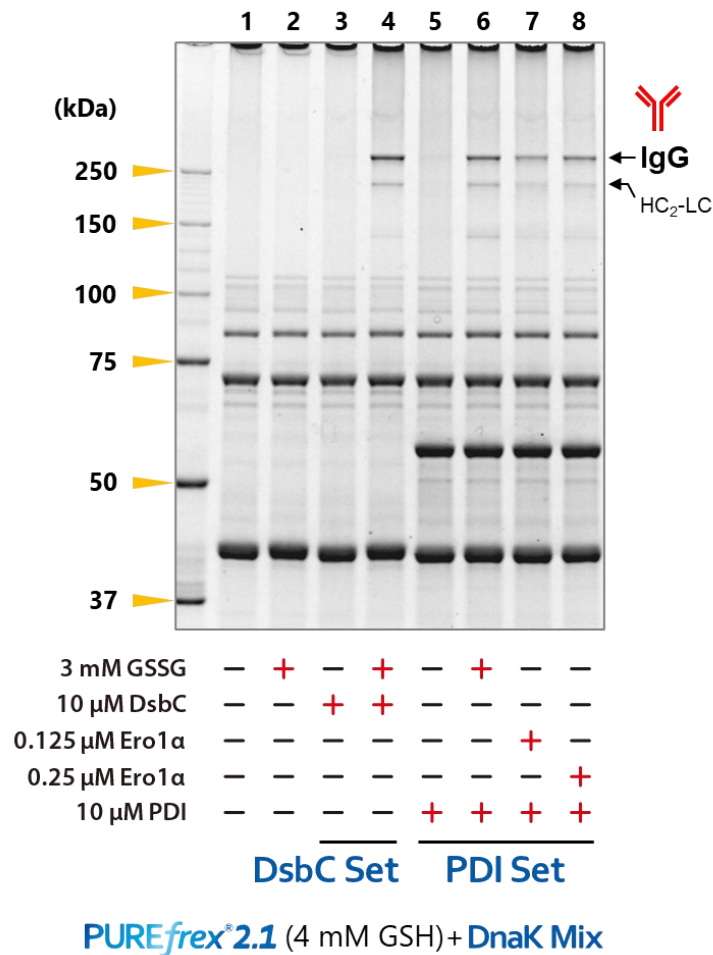
6. After electrophoresis, the gel was stained with Oriole<sup>TM</sup> to detect the synthesized product.

## Result of IgG synthesis

A.

<b>Organism</b>	humanized monoclonal antibody (IgG1 kappa)
<b>Synthesized region</b>	Heavy chain (HC): 1Gln – 451Lys (+FLAG) Light chain (LC): 1Asp – 214Cys
<b>Length</b>	HC: 462 a.a. / LC: 215 a.a.
<b>Molecular weight</b>	HC: 50,618 Da / LC: 23,573 Da
<b>No. of disulfide bonds</b>	16 (intermolecular: 4)

B.



**Figure 11. IgG synthesis**

A. Information of the synthesized IgG

B. SDS-PAGE under non-reducing conditions (10% gel)